



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 66176**

Monday, February 07, 2011 11:39:15 AM



Page 2

Item ID: D2479

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access Handle

Start Date: 2/8/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 2/22/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Packaging

Identify as per dwg & Stock Location: *w/o**65819*

0.00

Memo

0.00

Packaging

*EL - 11-3-9 (14)*

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*11/3/10 [Signature]**CL 11/03/10*

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**NOTE:** Date & initial all entries

# Picklist Print

Monday, February 07, 2011 11:39:12 AM

Page 1

Work Order ID: 66176

Parent Item: D2479

Parent Item Name: Heli-Access Handle



Start Date: 2/8/2011

Required Date: 2/22/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP B 99.03.12 Updated from hand written IPP DM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049 		Purchased	No			100	f	75.3552	1.3333	5.613895			
304 RD Tube .750 x .049W													

*M-L 11/02/17*

Location	Loc Qty	Loc Code
MAT	69.735195	
108498	0	
110113	0	
115010	15.074255	
116108	14.66094	
116720 ✓	40	
MAT014	0.00003	
115990	0.00003	
MAT017	5.62	
109314	4.33	
110113	1.29	

*5.613895*

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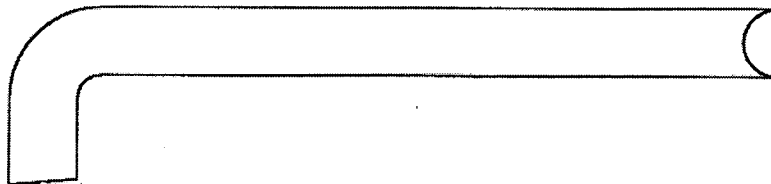
**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY MIKE M	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2479	REV. A SHEET 1 OF 1
DATE 96:05:14		TITLE HELI-ACCESS HANDLE	SCALE 1:1

RELEASED  
96/10/02 DS

# 66176



CUT PER TEMPLATE DT 2479 CT  
BEND PER TEMPLATE DT 2479 BT  
TRIM PER TEMPLATE DT 2480 CJ

MATERIAL: 304/316 0.75 OD 0.049 WALL

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